



**HIGH TEMPERATURE FIBERGLASS INSULATED
TYPE W-Q/Q (THERMOCOUPLE GRADE)**

HIGH TEMPERATURE FIBERGLASS INSULATION

Individual conductors are insulated with a high temperature fiberglass braid which is saturated with a resin to improve abrasion resistance and reduce fraying. Conductors are laid parallel and covered with an overall high temperature fiberglass jacket and a final impregnation of resin.

CALIBRATION: ANSI Type J

ORDERING CODE		CONDUCTOR SIZE (AWG)	NOMINAL LOOP RESISTANCE (2)
STANDARD	SPECIAL (1)		
W-Q/Q-24F-J	W-Q/Q-24F-JJ	24 STRANDED	0.848
W-Q/Q-24-K	W-Q/Q-24-KK	24 SOLID	0.928
W-Q/Q-20F-J	W-Q/Q-20F-JJ	20 STRANDED	0.335
W-Q/Q-20-K	W-Q/Q-20-KK	20 SOLID	0.367
W-Q/Q-18-J	W-Q/Q-18-JJ	18 SOLID	0.234

PERFORMANCE FEATURES

Designed for continuous use to 1200° F (650° C), intermittent to 1500° F (815° C).
High thermal endurance
High tensile strength

APPLICATIONS

Aluminum and Steel Industry
Heat Treating
Furnace Temperature Surveys

CALIBRATION: ANSI Type K

ORDERING CODE		CONDUCTOR SIZE (AWG)	NOMINAL LOOP RESISTANCE (2)
STANDARD	SPECIAL (1)		
W-Q/Q-24F-K	W-Q/Q-24F-KK	24 STRANDED	1.361
W-Q/Q-24-K	W-Q/Q-24-KK	24 SOLID	1.490
W-Q/Q-20F-K	W-Q/Q-20F-KK	20 STRANDED	0.538
W-Q/Q-20-K	W-Q/Q-20-KK	20 SOLID	0.589
W-Q/Q-18-K	W-Q/Q-18-KK	18 SOLID	0.376

CALIBRATION	COLOR CODE (ANSI)			COLOR CODE (IEC)*		
	POSITIVE	NEGATIVE	OVERALL	POSITIVE	NEGATIVE	OVERALL
TYPE J	WHITE	RED	BROWN	BLACK	WHITE	WHITE
TYPE K	YELLOW	RED	BROWN	GREEN	WHITE	WHITE
TYPE E	PURPLE	RED	BROWN	PURPLE	WHITE	WHITE
TYPE N	ORANGE	RED	BROWN	PINK	WHITE	PINK

* Add (-IEC) to the end of the ordering code for IEC color coded insulation and jacketed wire.
Example: W-Q/Q-20-J-IEC

CALIBRATION: ANSI Type E

ORDERING CODE		CONDUCTOR SIZE (AWG)	NOMINAL LOOP RESISTANCE (2)
STANDARD	SPECIAL (1)		
W-Q/Q-24F-E	W-Q/Q-24F-EE	24 STRANDED	1.639
W-Q/Q-24-E	W-Q/Q-24-EE	24 SOLID	1.795
W-Q/Q-20F-E	W-Q/Q-20F-EE	20 STRANDED	0.648
W-Q/Q-20-E	W-Q/Q-20-EE	20 SOLID	0.709
W-Q/Q-18-E	W-Q/Q-18-EE	18 SOLID	0.453

INITIAL CALIBRATION TOLERANCES Per ANSI MC96.1 and ASTM E230 (°F)				
TEMPERATURE RANGE	STANDARD		SPECIAL	
	CALIBRATION	TOLERANCE	CALIBRATION	TOLERANCE
32 to 1400°F	TYPE J	±4.0°F or ±.75%*	TYPE JJ	±2.0°F or ±.4%*
32 to 2300°F	TYPE K	±4.0°F or ±.75%*	TYPE KK	±2.0°F or ±.4%*
32 to 1600°F	TYPE E	±3.0°F or ±.50%*	TYPE EE	±1.8°F or ±.5%*
32 to 2300°F	TYPE N	±4.0°F or ±.75%*	TYPE NN	±2.0°F or ±.4%*

*Whichever is greater.

CALIBRATION: ANSI Type N

ORDERING CODE		CONDUCTOR SIZE (AWG)	NOMINAL LOOP RESISTANCE (2)
STANDARD	SPECIAL (1)		
W-Q/Q-24F-N	W-Q/Q-24F-NN	24 STRANDED	1.808
W-Q/Q-24-N	W-Q/Q-24-NN	24 SOLID	1.980
W-Q/Q-20F-N	W-Q/Q-20F-NN	20 STRANDED	0.715
W-Q/Q-20-N	W-Q/Q-20-NN	20 SOLID	0.783
W-Q/Q-18-N	W-Q/Q-18-NN	18 SOLID	0.500

CONDUCTOR SIZE (AWG)	INSULATION THICKNESS	JACKET THICKNESS	NOMINAL DIMENSIONS	APPROX. SHIPPING WT. lbs/1000 Ft. (Kg)
24 STRANDED	.013	.013	.076/.126	10 lbs (4.5 Kg)
24 SOLID	.013	.013	.072/.118	9 lbs (4.1 Kg)
20 STRANDED	.013	.013	.090/.154	13 lbs (5.9 Kg)
20 SOLID	.013	.013	.084/.142	12 lbs (5.4 Kg)
18 SOLID	.013	.013	.092/.158	21 lbs (9.5 Kg)

Notes:

- (1) Meets or exceeds Special Initial Calibration Tolerances per ANSI MC96.1-1982 and ASTM E230-1993.
- (2) Nominal resistance in OHMS per double feet at 68°F (20°C).



SECTION WIRE
Q-GLASS INSULATED WIRE

The information contained herein shall be considered the sole property of Thermo Electric Corporation. The recipient thereof agree not to disclose or reproduce said information to parties outside the recipients organization without the written permission of Thermo Electric Corporation.

Doc. No.: TE-CO010109-WIRE-090